

Work Order ID 54166

December 2, 2009 7:05:01 AM



Page 1

Item ID: D412-702-027

Accept



Setup Start



Revision ID:

Stop



Item Name: 4-Man Side Facing Shoulder Harness, 4 point

Start Date: 12/02/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/02/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-702

E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-027 CHG001

8/01/12/02

HJ for BG 09/12/02

110

0.00



Pick Kit

Memo

0.00

Packaging

Packaging

9/12/02 (1x) sf

120

0.00



QC4- 100% Inspect kits for completeness

Memo

0.00

QC

Quality Control

2/8/01/12/02

(47) 0

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Item ID: D412-702-027

Accept



Setup Start



Revision ID:

Stop



Item Name: 4-Man Side Facing Shoulder Harness, 4 point

Start Date: 12/02/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/02/09 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-702-027

Location:

Rev D

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

9/12/09 SP

09/12/02 J

MF 09-12-02

Picklist Print

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Work Order ID: 54166

Parent Item: D412-702-027RevC

Parent Item Name: 4-Man Side Facing Shoulder Harness, 4 point

Start Date: 12/02/09

Required Date: 12/02/09

Comments: IPP RevA: new issue DD 09.12.01 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-702-069RevE		Manufactured	No			110	Each	2.0000	1.0000			
Grommet												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

36449

2

2

110

Each

5.0000

1.0000

1x50

9/12/12

50

D3196-3RevC

Bar

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

39258

5

5

110

Each

4.0000

1.0000

1x50

9/12/12

50

10

D3196-4RevC

Bar

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

39259

4

4

1x50

Picklist Print

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Work Order ID: 54166

Parent Item: D412-702-027RevC

Parent Item Name: 4-Man Side Facing Shoulder Harness, 4 point



Start Date: 12/02/09

Required Date: 12/02/09

Comments: IPP RevA: new issue DD 09.12.01 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3446-041RevB  Harness Assembly		Manufactured	No			110	Each	96.0000	4.0000 		9/12/2	sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	96	
40425	1	
40456	15	
40783	50	
41002	15	
41070	15	

S D3551-11RevA;  Hook and Loop Tie		Manufactured	No			110	Each	11.0000	4.0000 		9/12/2	sf
--	--	--------------	----	--	--	-----	------	---------	---	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
35151	11	

S MS24694-S152  Screw		Purchased	No			110	Each	87.0000	6.0000 		9/12/2	sf
---	--	-----------	----	--	--	-----	------	---------	---	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	87	
103641	87	

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Shop Packet Print

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Picklist Print

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Work Order ID: 54166

Parent Item: D412-702-027RevC

Parent Item Name: 4-Man Side Facing Shoulder Harness, 4 point

Start Date: 12/02/09

Required Date: 12/02/09

Comments: IPP RevA: new issue DD 09.12.01 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S154 SCREW		Purchased	No			110	Each	78.0000	1.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

78

103092

1

105057

27

112082

50

1x50

54
12

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Shop Packet Print

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QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		4				D3198-1	FITTING
2	2					D3268-1	PLACARD
9	5		4	1		D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4	1	5	D3551-11	HOOK AND LOOP TIE
2	2					D3546-1	CLIP
4		4				AN4-5A	BOLT
4	4					AN4-13A	BOLT
8		8				AN4-20A	BOLT
20		20				AN960JD416	WASHER
12		12				MS21042L4	NUT (OR MS21042-4)
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

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REFERENCE ONLY

REFERENCE ONLY

8

QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		4				D3198-1	FITTING
2	2					D3268-1	PLACARD
9	5		4			D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4		5	D3551-1.1	HOOK AND LOOP TIE
2	2					D3546-1	CLIP
4		4				AN4-5A	BOLT
4	4					AN4-13A	BOLT
8		8				AN4-20A	BOLT
20		20				AN960JD416	WASHER
12		12				MS21042L4	NUT (OR MS21042-4)
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

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